



Tuning electron density of metal nickel by support defects in Ni/ZrO₂ for selective hydrogenation of fatty acids to alkanes and alcohols

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ABSTRACT

Catalysts with tunable activity and selectivity to targeted products are highly demanded when using complex biomass-based resources for the production of fuels and chemicals. Here we synthesize a series of Ni/ZrO₂ catalysts, denoted as iwi-Ni/m-ZrO₂, pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂, prepared by incipient-wetness impregnation (iwi), positive co-precipitation (pc) and parallel flow co-precipitation (pfc) methods, respectively, with the purpose to tune the electron density of nickel in the Ni/ZrO₂ catalysts for the selective hydrogenation of fatty acids to fuel-like alkanes or fatty alcohols. The structural and electronic properties of the catalysts are systematically investigated by N₂ adsorption, XRD, H₂-TPR, H₂-TPD, HRTEM, XPS, in situ FTIR, and DFT calculations. The catalytic performance shows that monoclinic ZrO₂ supported nickel catalysts (iwi-Ni/m-ZrO₂) exhibit the highest selectivity to 1-octadecanol but the lowest selectivity to n-heptadecane, while tetragonal ZrO₂ supported nickel catalysts (pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂), especially the latter possess the highest selectivity to n-heptadecane with the lowest selectivity to 1-octadecanol. This variation in the selectivity is found correlated with the oxygen deficiency of ZrO₂ support which affects the electron density of supported Ni metals. Charge transfer from the support to metal occurs on all the three catalysts, which stems from the electrons trapped in the oxygen vacancies after removing the interfacial O atom in the process of reduction of the ZrO₂ support. The negatively charged metal Ni promotes the heterolysis of hydrogen and the subsequent hydrogenation of adsorbed fatty acids to aldehyde intermediate. Ni metals of much higher excess electron density on m-ZrO₂ (due to its higher reducibility) further catalyze the hydrogenation of the C=O bond of aldehyde to 1-octadecanol while Ni metals with approximate excess electron density on t-ZrO₂ preferentially catalyze the cleavage of the C–CHO bond to produce n-heptadecane.

1. Introduction

The limited availability, supply reliance and related environmental concerns of fossil feedstocks for the production of fuels and chemicals give an impetus to the use of biomass-based resources. Natural fats and oils, which consist of triglycerides and fatty acids, can be converted to renewable and carbon-neutral fuel-like alkanes that are entirely fungible with fossil fuels, or fatty alcohols that are high value-added chemicals. For the production of alkane-based biofuels, a number of catalytic hydrodeoxygenation (HDO) processes have been established over conventional NiMo and CoMo sulfide catalysts [1,2], or noble metals catalysts such as Pt, Pd and Rh [3]. However, the risk of sulfur leaching or the high cost of noble metals render them less environmentally and economically attractive. Hence the hydrotreatment of natural fats and

oils by using sulfur-free, non-noble metal-based catalysts, especially Ni-based catalysts has attracted extensive attention recently [4–10]. When Ni catalysts supported on zeolites, Al₂O₃ and SiO₂ were used in HDO of stearic acid (model compound of fats and oils) [11–13], the prevailing products were alkanes whereas a small amount of fatty alcohols could be also detected as an intermediate and disappeared at complete conversion. It is interesting to note that Ni/ZrO₂ catalysts displayed considerable selectivity (33%) towards fatty alcohols even at high conversion (96%) [4]. Although a reaction mechanism for the HDO of fatty acids over Ni/ZrO₂ catalysts was proposed [4,5], in which ZrO₂ provided surface oxygen vacancy sites for the adsorption of fatty acid, the origin of the high selectivity towards fatty alcohols relative to other materials supported Ni catalysts was not elucidated. It inspired us that Ni-based catalysts may have a potential to replace commercial Cu-Cr-

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based catalysts for the production of fatty alcohols from natural fats and oils, which will also reduce environmental risks given the use of Cr.

As we know, the catalytic performance of active metal sites on a support is highly influenced by their electronic states. Metal sites can be charged either positively or negatively, depending on the interaction between the active metal and the support. Taking metal oxide (MO) supported Ni catalysts as an example, when Ni interacts with the support via Ni–O–M bond, electron may transfer from Ni to the support through the Ni–O–M bonding and Ni metals become positively charged [14]. When Ni is anchored at oxygen vacancies on the surface, the electrons trapped at the defect sites render the metals negatively charged [15,16]. Positively charged Ni metals are favorable for H₂ evolution, but not for dissociative chemisorption, the latter of which requires d-electron back-donation from Ni to antibonding orbital of H₂ for H₂ activation. Thus, negatively charged metals are preferred in hydrogen involved reactions. For instance, charge transfer from the support to active metals was observed on Ru/TiO₂ catalysts, where electron-donating ability of Ru to adsorbed CO species was enhanced, resulting in an increased stability of adsorbed CO species on Ru nanoparticles and activity for CO methanation [17]. The hydrogenation of carbon dioxide to methanol on Cu/ZnO also benefited from the electron transfer at the Schottky-Mott junction between electron-rich ZnO and Cu, leading to electron-rich active Cu sites [18,19]. For the same reaction on Ga₂O₃-supported Pd catalysts, the Pd metal supported on electron rich plate-shaped Ga₂O₃ showed a better performance than Pd on rod-shaped Ga₂O₃ facets because of more efficient electron transfer [20]. DFT calculations revealed that cation and anion arrangements over the exposed Ga₂O₃(002) surface were unbalanced that they gave an overall non-zero polarity in top layers [21,22]. The columbic repulsion between its terminal oxygen anions gave rise to a higher surface energy than other exposed surfaces. As a result, plate Ga₂O₃ had a narrower band gap and their electrons could be promoted easily to conduction band from localized oxygen anions, which would facilitate the oxygen release to create anion vacancies. These excited electrons trapped in oxygen vacancies then transferred to Pd at interface as a way of stabilization of the catalyst [20]. It is thus conclusive that easing the interfacial charge transfer between the two components of a catalyst would likely increase both the reaction rate and selectivity in hydrogenation reactions.

Zirconia as a reducible metal oxide may contain a significant concentration of oxygen vacancies which trap negative electrons at its center [23,24]. ZrO₂ has three common phases. The monoclinic phase (m-phase) with its dominant face (111) is the most stable at low temperatures (< 1000 °C), whereas tetragonal phase (t-phase) with its dominant face (101) and cubic phases (c-phase) are more stable at high temperatures. However doping of a few percentage of low valence cation (Y, Sc, Ca, Mg or Ni) may stabilize t- and c-phases at room temperature. The transition of tetragonal phase with eight-coordinated Zr ion centers to seven-coordinated monoclinic phase is largely dependent on the defect degree of the crystallographic lattice and the presence of additives [25]. These provide a simple way to control the electron density on ZrO₂ surfaces by varying the defect concentration. Thus, we proposed that through selective deposition of metal catalysts on either m-ZrO₂ or t-ZrO₂, one could tune the electronic state of loaded metals and consequently control their catalytic performance.

In this paper, three Ni/ZrO₂ catalysts, denoted as iwi-Ni/m-ZrO₂, pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂, were prepared by incipient-wetness impregnation (iwi), positive co-precipitation (addition of alkaline solution into mixed salts, pc) and parallel flow co-precipitation (simultaneous addition of both alkaline and mixed salt solution, pfc) methods, respectively. The co-precipitation method may facilitate the formation of Ni/Zr oxide solid solution, in which the smaller ionic size (0.076 nm of Ni²⁺ vs. 0.082 nm of Zr⁴⁺) and lower ionic charge of Ni²⁺ can lead to the stabilized t-phase with more symmetrical structure and less number of oxygen vacancies than the m-phase [26,27]. As a result the co-precipitation prepared Ni catalysts (pc-Ni/t-ZrO₂ and pfc-Ni/t-

ZrO₂) were more positively charged (vs. impregnation prepared catalysts) and exhibited high selectivity to n-heptadecane, while the iwi-Ni/m-ZrO₂ catalyst displayed high selectivity towards 1-octadecanol. The electronic effect induced by support defects of ZrO₂ on the selective hydrogenation of stearic acid to various products was revealed by means of N₂ adsorption, H₂-TPR, H₂-TPD, XRD, HRTEM, in situ FTIR, XPS and DFT calculations. To the best of our knowledge, this is the first demonstration of selective hydrogenation of C₁₈ fatty acid to C₁₇ alkane or C₁₈ alcohol via tuning the electronic structure of active sites, which will also provide a new experimental and theoretical basis for other reactions involving selective hydrogenation of acids.

2. Experimental

2.1. Catalyst preparation

The iwi-Ni/m-ZrO₂ was prepared by an incipient-wetness impregnation method as follows: First, m-ZrO₂ was synthesized by dissolving 0.48 g ZrOCl₂·8H₂O and 9 g urea in deionized water (150 ml) under magnetic stirring. After stirring for 0.5 h, the above aqueous solution was transferred into a Teflon-lined autoclave (250 ml), and then sealed and hydrothermally treated at 453 K for 6 h. The obtained suspension was separated by filtration, washed with deionized water several times, and then dried at 383 K overnight, followed by calcinating in air at 673 K for 4 h in a muffle furnace. The m-ZrO₂ support was then impregnated with appropriate amount of aqueous solution of Ni(NO₃)₂·6H₂O. Excess water was removed at 313 K on a rotary evaporator until dryness. The impregnates were dried at 383 K for 4 h and subsequently calcined in air at 773 K for 4 h.

The pc-Ni/t-ZrO₂ catalyst was prepared by a positive co-precipitation method as follows: 17 ml aqueous solution of Ni(NO₃)₂·6H₂O (1 M) and 80 ml aqueous solution of Zr(NO₃)₄·5H₂O (1 M) were premixed. NaOH/Na₂CO₃ solution (1 M) was continuously added into the mixed solution under vigorous stirring till the pH of the mixture was up to 10.7. After precipitation the precipitates were aged for 60 min at room temperature in the mother liquor under continuous stirring.

The pfc-Ni/t-ZrO₂ was prepared by a parallel flow co-precipitation method as follows: 17 ml aqueous solution of Ni(NO₃)₂·6H₂O (1 M) and 80 ml aqueous solution of Zr(NO₃)₄·5H₂O (1 M) were premixed. The mixed solution was added at a constant rate to a stirred tank reactor filled with 100 ml deionized water at room temperature under vigorous stirring. Simultaneously NaOH/Na₂CO₃ solution (1 M) was added to maintain the pH at a constant level of 10.7. After precipitation the precipitates were also aged for 60 min at room temperature in the mother liquor under continuous stirring. All the prepared precipitates derived from above preparation procedures were washed after filtering four times each with deionized water. Finally, the precipitates were dried at 383 K for 10 h and calcined at 773 K for 4 h. Nominal Ni loadings for iwi-Ni/m-ZrO₂, pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂ catalysts were 2 wt.%, 10 wt.% and 10 wt.%, respectively, so that similar particle diameters of Ni nanoparticles could be obtained.

2.2. Catalyst characterization

BET surface areas of the samples were determined by N₂ adsorption using a Quantachrome NOVA 1000e apparatus with liquid-N₂ at the temperature of 77 K. The samples were outgassed at 473 K for 4 h prior to analysis.

H₂-TPR (Temperature-programmed reduction), Adsorption and TPD (Temperature-programmed desorption) experiments were performed on a Micromeritics AutoChem II 2920 apparatus. For H₂-TPR analysis, hundred milligrams of the catalyst sample was placed in a quartz reactor and reduced by a 10% H₂-Ar gas mixture in a flow rate of 50 ml/min with temperature ramping at 10 K/min until 773 K and maintained at 773 K for another 30 min. For H₂-Adsorption and TPD experiments the catalyst sample was pre-reduced for 1 h in a flow of H₂ at 773 K,

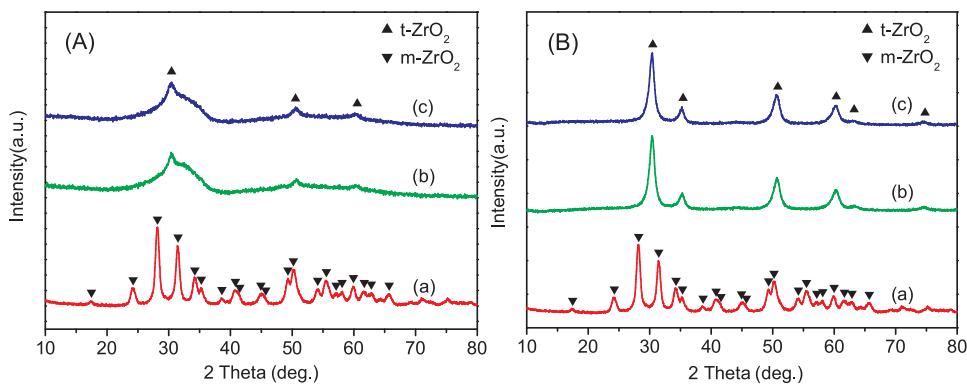


Fig. 1. XRD patterns of the (A) calcined and (B) reduced Ni/ZrO₂ catalysts: (a) iwi-Ni/m-ZrO₂; (b) pc-Ni/t-ZrO₂; (c) pfc-Ni/t-ZrO₂.

purged by Ar at the same temperature for 0.5 h, and then cooled down to 323 K. The H₂ uptake of the reduced catalyst could be determined by pulse-injecting of 10% H₂-Ar till saturation. After the H₂ adsorption testing, the catalyst bed was purged again by He for 30 min at 323 K; then temperature was linearly increased from 323 K to 1073 K at 10 K/min. The active nickel surface area was calculated by the consumption amounts of H₂, assuming that the stoichiometric ratio of H_{adsorbed}/Ni_{surface} = 1 and a site density of 6.77 × 10⁻² nm²/atom based on an equal distribution of the three lowest index planes of nickel (fcc) [28]. The Ni dispersion was calculated from H₂ uptake according to the equation:

$$\%D = 1.17X/Wf \quad (1)$$

where X = H₂ uptake in micromoles per gram of catalyst, W = weight percentage of nickel, and f = fraction of nickel reduced to the metal [28,29].

In situ FTIR (Fourier transform infrared spectroscopy) spectra of CO adsorption and desorption were obtained on a Thermo Nicolet 4700 Nexus FTIR spectrophotometer with MCT detector and a quartz reaction cell with BaF₂ windows. The catalyst sample was pre-reduced for 2 h in a flow of H₂ at 773 K, followed by He purging for 30 min. When the sample was cooled to 323 K in He flow, an FTIR spectrum (denoted as background spectrum) was recorded. Pure CO was introduced into the reactor for adsorption. The process of CO adsorption and subsequent desorption by purging with He was continuously recorded. The spectra displayed in the text were obtained by subtracting the background spectrum from the adsorption spectra. All the spectra were recorded with 16 scans with a resolution of 4 cm⁻¹.

XRD (Powder X-ray diffraction) data were collected on an X'Pert PRO X-ray diffractometer between 20 = 10° and 80° at 2° min⁻¹ employing a Cu-K α radiation source ($\lambda = 0.15406$ nm). HRTEM (High-resolution TEM) images were obtained using a Tecnai G2 F30 microscope operated at 200 kV. Before the measurements, the samples were either calcined in air at 773 K for 4 h (for XRD) or pre-reduced in H₂ at 773 K for 2 h (for XRD and HRTEM).

XPS (X-ray photoelectron spectroscopy) spectra were obtained with an ESCALab220i-XL electron spectrometer from VG Scientific using 300 W Al-K α radiation and deconvoluted using XPS PEAK41 software. All samples were pre-reduced in a tubular furnace at 773 K for 2 h in a flow of H₂ and transferred under Ar protection into the XPS chamber. The binding energies (BE) were referenced to the graphitic C 1s peak at 284.6 eV, providing accuracy within ± 0.2 eV. The % Lorentzian-Gaussian (L/G) which indicated the fitting degree of peaks was fixed to 20% during deconvolution. The content of each element and its chemical state were calculated based on the areas obtained from the deconvolution results.

2.3. DFT calculations

The DFT calculations were carried out with Vienna Ab-initio Simulation Package (VASP) [30–33]. The inert core electrons were treated with the projector-augmented wave (PAW) [34] pseudo potential and the valence electrons were treated with a plane-wave basis set with cutoff energy fixed at 500 eV. During the structure optimization, the exchange-correlation energy was calculated with exchange-correlation functional proposed by Perdew and Wang [33,34] using generalized gradient approximation. The force criterion of convergence was 10⁻² eV Å⁻¹ on each ion and total energy change criterion of convergence was 10⁻⁴ eV. The adsorption energy (E_{ad}) of the Ni cluster on ZrO₂ surface was calculated as follows:

$$E_{ad} = E(Ni/ZrO_2) - E(Ni) - E(ZrO_2) \quad (2)$$

2.4. Catalytic reaction

The tests of Ni/ZrO₂ catalysts for hydrogenation of stearic acid were performed using a tank reactor (300 ml capacity) with continuous stirring. Typically, stearic acid (1.0 g) diluted with n-heptane (100 ml) was charged into the vessel, together with Ni/ZrO₂ catalyst pre-reduced at 773 K for 4 h. Before the reaction, the reactor was purged three times with H₂ to exchange the air inside. The reaction was performed at 513 K and 4.0 MPa H₂ (initial pressure at RT) with a stirring rate of 1000 rpm. The products in the gas phase were analyzed by GC-MS with a TCD and an HP-PLOT/Q column (30 m, 0.32 mm inner diameter). The liquid products were analyzed by GC-MS with a flame ionization detector (FID) and a HP-5 column (30 m, 0.25 mm inner diameter). N-tetradecane was used as the internal standard for the quantification of the liquid products.

3. Results and discussion

3.1. Physicochemical properties of the Ni/ZrO₂ catalysts

XRD patterns of three calcined Ni/ZrO₂ catalysts are shown in Fig. 1(A). The intensive diffraction peaks at 20 = 24.1°, 28.2°, 31.5°, 34.1°, 35.3°, 49.3° and 50.1° of monoclinic ZrO₂ crystal phase (JCPDS 01-088-2390, m-ZrO₂) are observed for the calcined iwi-Ni/m-ZrO₂ [see Fig. 1(A) a]. For the pc-Ni/t-ZrO₂ or pfc-Ni/t-ZrO₂ samples [Fig. 1(A) b and c] diffraction peaks at 20 = 30.3°, 35.2°, 50.4°, 50.6° and 60.1° are characteristic of tetragonal ZrO₂ crystal phase (JCPDS 01-080-2155, t-ZrO₂), though they are rather broad and relatively weak. There are no characteristic peaks of NiO for all catalysts as shown in Fig. 1(A). Note that m-ZrO₂ is thermodynamically stable at room temperature while t-ZrO₂ occurs usually at high temperatures [35,36]. A phase transform from monoclinic phase into tetragonal phase is liable to occur [37–39], usually in the presence of additives such as Y₂O₃, Sr₂O₃

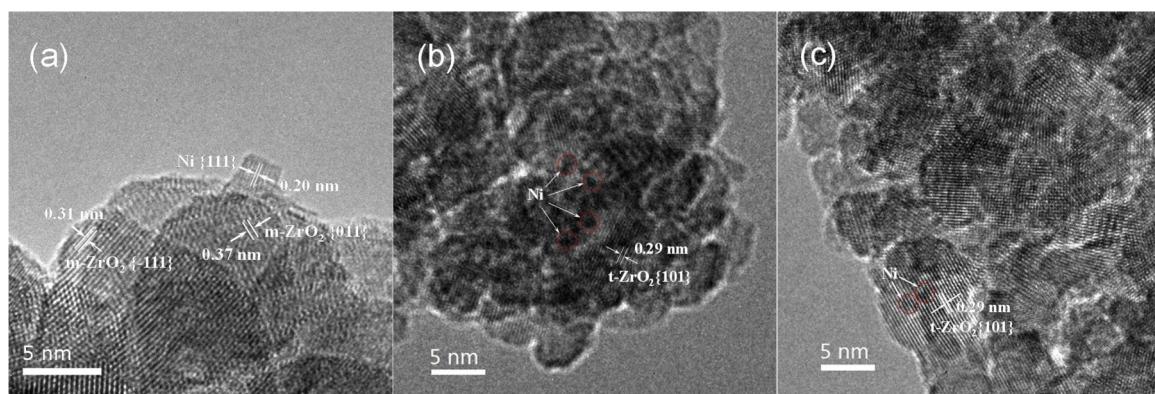


Fig. 2. HRTEM photographs of the reduced Ni/ZrO₂ catalysts: (a) iwi-Ni/m-ZrO₂; (b) pc-Ni/t-ZrO₂; (c) pfc-Ni/t-ZrO₂.

and MgO [25]. Therefore the absence of NiO phase and the existence of t-ZrO₂ in pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂ samples may imply that NiO species are highly dispersive in the calcined Ni/ZrO₂ samples prepared by co-precipitation. Ni²⁺ ions in the crystallographic lattice of ZrO₂ can promote the transition from monoclinic phase into tetragonal phase and stabilize the t-ZrO₂ crystal phase at room temperature.

Fig. 1(B) displays the XRD patterns of the reduced samples. For the reduced iwi-Ni/m-ZrO₂ sample in Fig. 1(B) a, the characteristic peaks of m-ZrO₂ remain sharp and strong. The reduced pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂ samples [Fig. 1(B) b and c] exhibit distinct and intensive characteristic peaks of t-ZrO₂, which may imply that the reduction treatment under H₂ promotes the stabilization of tetragonal phase. Over all samples no crystalline NiO nor Ni phase can be observed. The absence of crystalline Ni peaks appears to indicate high dispersion of reduced Ni metal in the three samples.

HRTEM photographs of the reduced Ni/ZrO₂ catalysts are presented in Fig. 2. For all the Ni/ZrO₂ catalysts, both crystalline size of ZrO₂ nanoparticles and average particle diameter of Ni nanoparticles are comparable (Table 1). The crystalline size of m-ZrO₂ nanoparticles for the iwi-Ni/m-ZrO₂ ranges from 8 nm to 20 nm, while that of t-ZrO₂ nanoparticles for the pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂ ranges from 5 nm to 10 nm. Furthermore, the average particle diameter of Ni nanoparticles on the iwi-Ni/m-ZrO₂ catalyst is around 2.5 nm, while that of Ni nanoparticles on the pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂ is 1.8 and 1.9 nm, respectively. Active Ni surface area of the pc-Ni/t-ZrO₂ or pfc-Ni/t-ZrO₂ catalyst is ca. 2.7 times larger than that of iwi-Ni/m-ZrO₂ due to their higher Ni dispersion and loading (10% vs 2%). The high Ni dispersion in the co-precipitated samples is likely attributed to the strong interaction between NiO and ZrO₂ as demonstrated in the TPR studies (Fig. S1).

H₂-TPD profiles of the three reduced Ni/ZrO₂ catalysts are presented in Fig. 3. The broad H₂ desorption peak at 383 K is observable for all three samples, which is attributed to desorption of H₂ adsorbed on the metal Ni. Though the temperature of the peak is almost the same for three reduced catalysts, the areas of the peak in Fig. 3b and c, i.e. the amount of H₂ desorbed from the Ni active sites on the pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂ catalysts are 7.5 and 7.8 times, respectively, that of the iwi-Ni/m-ZrO₂ catalyst. In Fig. 3a, a weak H₂ desorption peak at ca. 887 K is observable for iwi-Ni/m-ZrO₂. This peak can be attributed to the adsorbed H anions (H^{δ-}) held at coordinatively unsaturated (cus-) sites.

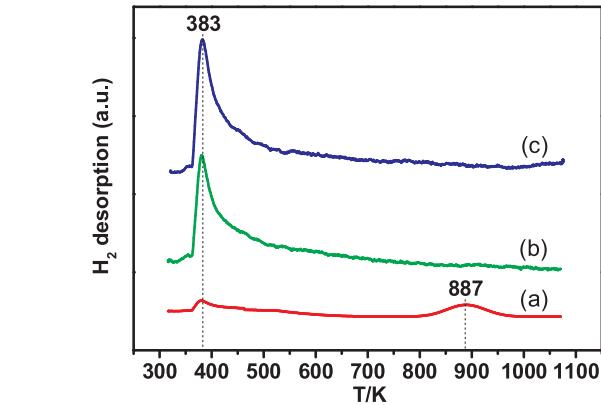


Fig. 3. H₂-TPD profiles of the reduced catalysts: (a) iwi-Ni/m-ZrO₂; (b) pc-Ni/t-ZrO₂; (c) pfc-Ni/t-ZrO₂.

Zr³⁺ ions on the surface of the m-ZrO₂ support [40,41]. It is generally accepted that reducible oxide supports like TiO₂ and ZrO₂ can be partially reduced by hydrogen in the presence of deposited metal particles [42]. Hydrogen which is dissociatively adsorbed on the metal particle may spillover to the ZrO₂ support, reacting with Zr—OH and forming water that then desorbs from the surface with the formation of oxygen vacancies. It is well known that these defects are negatively charged with electron density maximum localized at the center of the oxygen vacancy [23]. Thus the obvious presence of H^{δ-} on the iwi-Ni/m-ZrO₂ catalyst, which is indistinguishable on the reduced pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂ sample in Fig. 3b and c, implies that oxygen vacancies on the m-ZrO₂ hold more negative charge than those on the t-ZrO₂, in good agreement with the literature [38]. Meanwhile, anionic vacancies also change the oxidation state of the ion from Zr⁴⁺ to Zr³⁺, as seen in XPS and FTIR experiments below. These coordinatively unsaturated Zr³⁺ ions stabilize the negatively charged H^{δ-} for subsequent hydrogenation reactions [40].

XPS Ni 2p, Zr 3d and O 1s spectra of the reduced Ni/ZrO₂ samples are shown in Fig. 4a–c, respectively. The Ni 2p_{3/2} main peak is located at 851.6 eV for iwi-Ni/m-ZrO₂ but shifts to higher BE values at 852.1 and 852.2 eV for pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂, respectively. Moreover the high intensity at ~854 eV with strong shake-up satellite

Table 1
Textural properties of the Ni/ZrO₂ catalysts.

Catalyst	S _{BET} (m ² g ⁻¹)	Pore volume (cm ³ g ⁻¹)	Average pore diameter (nm)	Ni reducibility (%)	Ni surface area (m ² /g _{cat})	Ni dispersion (%)	Ni diameter (nm)	ZrO ₂ size (nm)
iwi-Ni/m-ZrO ₂	73.0	0.46	16.6	0.89	1.9	19.4	2.5	8-20
pc-Ni/t-ZrO ₂	123.7	0.19	4.8	0.59	5.6	28.5	1.8	5-10
pfc-Ni/t-ZrO ₂	124.5	0.17	4.2	0.55	5.1	28.1	1.9	5-10

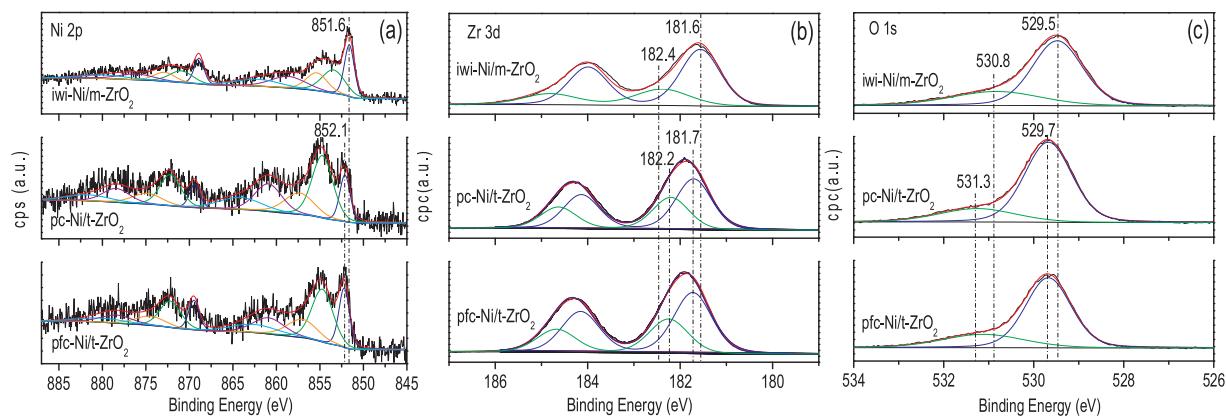


Fig. 4. XPS of Ni 2p (a), Zr 3d (b) and O 1s (c) core electron level for reduced Ni/ZrO₂ samples.

indicates the existence of Ni²⁺ in the pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂ samples, which corresponds to highly dispersed NiO that stabilizes the t-phase of ZrO₂. Note that all the Ni 2p BE values of the three Ni/ZrO₂ catalysts are evidently lower than that of bulk metal Ni (852.7 eV), indicating the electron-enrichment of our ZrO₂-supported Ni metal. The enrichment of negative charge on the Ni nanoparticles is associated with the electron accumulation at the metal/oxide interface accompanied by O vacancies formation during partial reduction of ZrO₂ support. The electron density of metal Ni on the iwi-Ni/m-ZrO₂ sample is higher than that on pc- or pfc-Ni/t-ZrO₂ due to higher defect charge density of m-ZrO₂ support. This situation is similar to the study of morphology effect over Cu/ZrO₂ by Rhodes and Bell [38] who ascribed the higher CO adsorption capacity of Cu/m-ZrO₂ to the higher concentration of surface anionic vacancies of the m-ZrO₂.

The Zr 3d core level of iwi-Ni/m-ZrO₂ in Fig. 4b can be decomposed into two pairs of spin-orbit-splitting peaks, corresponding to two kinds of zirconium species, referred as species I with Zr 3d_{5/2} at 181.6 eV (Zr_I) and species II at 182.4 eV (Zr_{II}), respectively. The lower binding energy Zr_I is attributed to an oxygen-deficient phase of zirconia with partially reduced Zr species (Zr³⁺); while the higher binding energy signal is attributed to stoichiometric ZrO₂ (Zr⁴⁺) [24,43–45]. The fraction of Zr_I species for the iwi-Ni/m-ZrO₂ sample is much larger compared to those for the pc-Ni/t-ZrO₂ or pfc-Ni/t-ZrO₂ sample, which implies the presence of more oxygen-deficient zirconia phase in the iwi-Ni/m-ZrO₂ sample. The binding energy of Zr_I species for the iwi-Ni/m-ZrO₂ sample is also lower than those for the pc-Ni/t-ZrO₂ or pfc-Ni/t-ZrO₂ sample, indicating the higher electron density of Zr_I species due to the higher concentration of anionic vacancies on the surface of iwi-Ni/m-ZrO₂.

The XPS O 1s spectra of the reduced Ni/ZrO₂ samples in Fig. 4c can be deconvoluted into two peaks. According to the literature [24,41], they can be assigned to the lattice oxygen in the reduced Ni/ZrO₂ samples (O_I) at 529.5 eV and the oxygen species of Zr–OH or Ni–O (O_{II}) at 530.8–531.3 eV, respectively, the latter of which is much lower in intensity. The atomic ratio of O_I/Zr, which can be used to evaluate the concentration of oxygen vacancies on the surface, increases in the order of iwi-Ni/m-ZrO₂ (2.34) < pc-Ni/t-ZrO₂ (2.41) < pfc-Ni/t-ZrO₂ (2.51), suggesting that the ability to form oxygen vacancies on the surface follows the order: iwi-Ni/m-ZrO₂ > pc-Ni/t-ZrO₂ > pfc-Ni/t-ZrO₂, which is in line with the variation of electron density of metal Ni.

We then further used CO as a probe to study the electronic state of Ni and the presence of Zr species on the reduced Ni/ZrO₂ catalysts by *in situ* FTIR. As shown in Fig. 5a, CO adsorption bands at 2080, 2057, 2014, 1975 and 1912 cm^{−1} are detected on the iwi-Ni/m-ZrO₂ sample soon after the CO exposure. They are ascribed to the linear and bridge-bonded CO on metallic Ni respectively [46–48]. With increasing the CO doses, the IR bands at 2126 and 2185 cm^{−1} start to grow and overlap with gas-phase CO after 15 min of adsorption. They can be attributed to CO adsorbed on Zr³⁺ and Zr⁴⁺ cations respectively [27,49]. At higher

CO exposure the IR bands at 1632 and 1413 cm^{−1} are also observed, corresponding to formate and hydrogen-carbonate species due to the interaction of adsorbed CO with Zr–OH [27]. In Fig. 5b and c for the pc-Ni/t-ZrO₂ and pfc-Ni/t-ZrO₂ samples CO/Zr-ions peaks vanish completely, which implies that the density of coordinatively unsaturated Zr ions sites is higher on the iwi-Ni/m-ZrO₂ sample than the samples prepared by co-precipitation, since CO is known to be adsorbed at coordinatively unsaturated Zr ions with oxygen vacancies. The CO adsorption on Ni metal supported on t-ZrO₂, corresponding to the peaks at 2082 and 1922 cm^{−1}, is found to be much weaker than that on m-ZrO₂. They are so weak that the bridge-bonded CO peaks totally disappear along with the removal of gas-phase CO, implying its low adsorption strength. On the contrary, the CO/Ni bands remain on the iwi-Ni/m-ZrO₂ spectrum during CO desorption when the CO/Zr-ions bands totally disappear. Moreover, a blue-shift of the band at 1912 cm^{−1} over iwi-Ni/m-ZrO₂ catalyst to 1922 cm^{−1} over pc-Ni/t-ZrO₂ and to 1947 cm^{−1} over pfc-Ni/t-ZrO₂ is observed. These two facts mean the higher electron density of Ni on m-ZrO₂: iwi-Ni/m-ZrO₂ > pc-Ni/t-ZrO₂ > pfc-Ni/t-ZrO₂ as confirmed by the XPS results above.

3.2. DFT calculations

The effect of pristine and oxygen-deficient ZrO₂ supports on the adsorption and electronic structure of Ni clusters was investigated by means of density functional theory.

Two model systems of Ni supported on ZrO₂ was studied, including (i) Ni₄ cluster supported on pristine ZrO₂ surface via Ni–O–Zr bonding (Fig. 6a) and (ii) Ni₄ cluster directly connected to the same ZrO₂ surface with an oxygen vacancy (Fig. 6b). It is found that the stability of Ni₄ clusters had been enhanced greatly in System (ii), in which the adsorption energy changes from −4.15 eV on pristine ZrO₂ to −6.43 eV on O-deficient ZrO₂. Especially, the electronic property of Ni changes on the two kinds of ZrO₂. On pristine ZrO₂ surface in System (i) all the Ni atoms carry extra positive charge ranging from 0.09 to 0.17 eV (Fig. 6a), which is consistent with the literature [14,50] that through strong metal support interaction via Ni–O–M bond (M is the metal of support) electron transfers from Ni to the support so that nickel metal becomes positively charged. Fig. 6c shows the charge distribution on the catalyst system (i) where the positive charge is seen on Ni clusters while there is negative charge on Zr atoms. In the catalyst system (ii) with the removal of the O atom bridging the Ni atom and Zr atom, the Ni atom becomes negatively charged to −0.22 eV (Fig. 6b), indicating the electron initially trapped in the oxygen vacancy being partially transferred to the Ni atom. This results in an increased electron density at the interface between the Ni cluster and the ZrO₂ support as shown in Fig. 6d. In short the DFT calculation illustrates that the negative charge accumulated on Ni clusters stems from the electrons trapped in the oxygen vacancies whereas positive charge accumulation

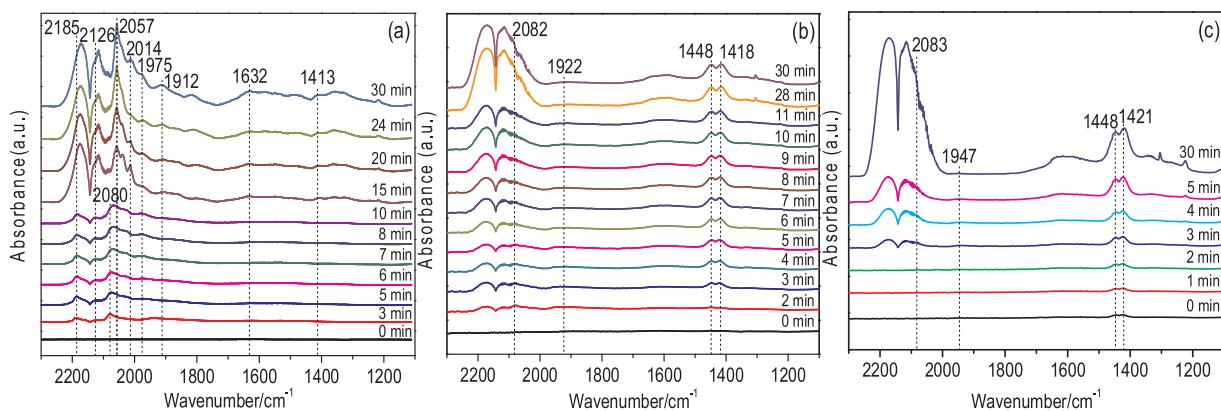


Fig. 5. In situ FTIR spectra of CO adsorption on the reduced Ni/ZrO₂ catalysts: (a) iwi-Ni/m-ZrO₂; (b) pc-Ni/t-ZrO₂; (c) pfc-Ni/t-ZrO₂.

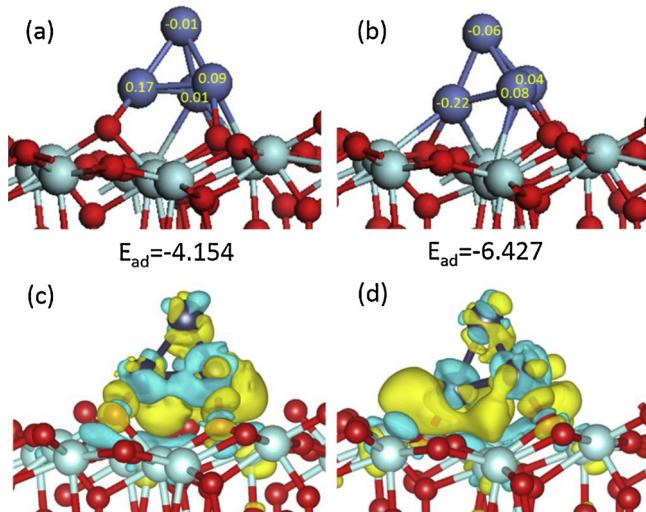


Fig. 6. Structure and electron density of a Ni cluster supported on a ZrO₂ surface: (a) Ni clusters connected to pristine ZrO₂ via an O atom; (b) Ni clusters connected directly to oxygen-deficient ZrO₂; (c) Electron density distribution of (a); (d) Electron density distribution of (b). Blue, Ni; Red, O; Light blue, Zr; Yellow, negative charge; Turquoise, positive charge (For interpretation of the references to colour in this figure legend, the reader is referred to the web version of this article).

on Ni cluster stems from the electron transfer to the support via Ni–O–Zr bond.

3.3. Catalytic performance of the Ni/ZrO₂ catalysts

The catalytic performance of the Ni/ZrO₂ catalysts is displayed in

Table 2

Catalytic performance of the Ni/ZrO₂ catalysts^a.

Entry	Catalysts	t (h)	Conversion (%)	Selectivity (%) ^b			
				n-C ₁₇	n-C ₁₈	A	C
1	iwi-Ni/m-ZrO ₂	1.0	7.47	3.16	0.81	93.5	2.53
2	pc-Ni/t-ZrO ₂	1.0	6.15	54.31	3.32	40.03	2.34
3	pfc-Ni/t-ZrO ₂	1.0	5.95	57.18	3.75	36.89	2.18
4	iwi-Ni/m-ZrO ₂	37	93.77	64.55	7.11	26.51	1.83
5	pc-Ni/t-ZrO ₂	36	99.91	86.67	5.72	6.13	1.48
6	pfc-Ni/t-ZrO ₂	36	99.89	86.03	6.0	6.47	1.50

^a Reaction conditions: stearic acid (1.0 g), n-heptane (100 ml), catalyst (0.036 g), 513 K, 4 MPa.

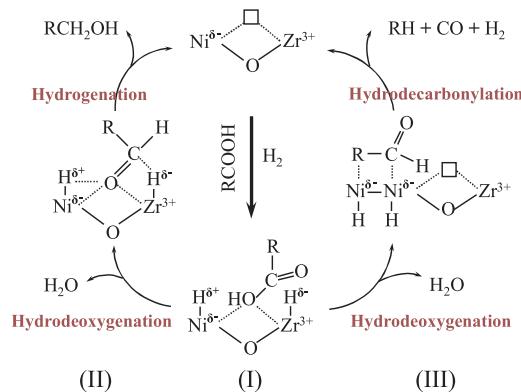
^b n-C₁₇ = n-heptadecane, n-C₁₈ = n-octadecane, A = 1-octadecanol, C = cracking products.

Table 2 and Fig. S2. Under the reaction conditions stated in Table 2, stearic acid C₁₇H₃₅COOH can be converted to n-heptadecane (HD) n-C₁₇H₃₆ via hydrodeoxygenation to C₁₈ aldehyde, followed by hydro-decarbonylation [that is C₁₇H₃₅COOH → C₁₇H₃₅CHO → C₁₇H₃₆], or to 1-octadecanol (ODL) C₁₈H₃₅OH via hydrodeoxygenation and hydrogenation [that is C₁₇H₃₅COOH → C₁₇H₃₅CHO → C₁₈H₃₅OH]. Other gaseous byproducts (via cracking) such as CH₄, CO and CO₂ can also be detected. Comparing the catalytic selectivity of the three Ni/ZrO₂ catalysts at low conversion levels (< 10%), the iwi-Ni/m-ZrO₂ catalyst (entry 1) showed very high selectivity to 1-octadecanol (S_{ODL} = 93.5%) and the lowest selectivity to n-heptadecane (S_{HD} = 3.16%), while the pfc-Ni/t-ZrO₂ catalyst (entry 3) showed the highest S_{HD} (57.18%) and the lowest S_{ODL} (36.89%). The selectivity to 1-octadecanol follows the same order of electron density of Ni: iwi-Ni/m-ZrO₂ > pc-Ni/t-ZrO₂ > pfc-Ni/t-ZrO₂, while the selectivity to n-heptadecane follows the reverse trend. This implies that the catalytic selectivity of Ni/ZrO₂ catalysts is directly correlated to the electron density of Ni metals.

With the reaction progressing, the adsorption of formed oxygenates (C₁₈ aldehyde and/or 1-octadecanol) on the ZrO₂ support supplemented the oxygen vacancies [4,5], and thus the electron density of Ni metals descended. As a result, the S_{ODL} gradually decreased and reached 26.51% at higher conversion (93.77%) over iwi-Ni/m-ZrO₂ catalyst (entry 4), whereas the S_{HD} increased to 64.55%. A similar selectivity behavior could be also observed over pc-Ni/t-ZrO₂ (entry 5) and pfc-Ni/t-ZrO₂ (entry 6). However, this decline in the S_{ODL} could be alleviated by the presence of more hydrogen which restored the oxygen vacancies. As shown in Fig. S3, the S_{ODL} could be as high as 62.91% at near complete conversion (98.33%) when the reaction was carried out at 5 MPa of H₂. To the best of our knowledge, this is the highest yield of 1-octadecanol (61.86%) reported so far for additive-free monometallic Ni catalysts.

3.4. Reaction mechanism

In order to be able to unequivocally attribute the different selectivities (Table 2) to the electronic effect of Ni/ZrO₂ catalysts, two physicochemical factors influencing the selectivity of catalysts must be excluded, one being the metal particle size effect, and another being the support acidity. First of all, the particle size of Ni metals for the three Ni/ZrO₂ catalysts is comparable, the difference of which is less than 0.7 nm (Table 1). To completely eliminate the particle size effect we carried out experiments over a series of iwi-Ni/m-ZrO₂ catalysts with different Ni loadings (2 wt.%, 5 wt.% and 10 wt.%), in which the particle size of Ni metals varied from 2.5 nm, 5.2 nm to 7.0 nm (Fig. S4). As shown in Fig. S5, the results corroborate that there was essentially no difference in selectivities over these catalysts, neither S_{ODL} nor S_{HD}, indicating there is no correlation between the selectivity and the particle size of Ni metals. The absence of structure-sensitive effect for the



Scheme 1. A proposed mechanism of hydrogenation of fatty acids on the Ni/ZrO₂ catalysts.

hydrogenation of stearic acid was also demonstrated in the literature [6]. Second, the support acidity might have an effect on the catalytic performance [13,51], thus the acidity and basicity of the three Ni catalysts were determined by NH₃-TPD and CO₂-TPD, respectively, and shown in Table S1. A similar distribution and concentration of acid and basic sites were measured, indicating the effect of support acidity can be minimized.

Then, we are allowed to propose a synergistic Ni and ZrO₂ catalyzed reaction mechanism, based on the above characterization and catalytic test results. As shown in **Scheme 1(I)**, the active center consists of metallic Ni and ZrO₂ at its perimeter. There exist oxygen vacancies (O_v) on the ZrO₂ surfaces, which can be supplemented by oxygen atoms in carboxylic or carbonyl groups. Our DFT calculation reveals that the interfacial Ni sites adjacent to oxygen vacancy carry out partially negative charge while Zr ions carry partially positive charge. Hence the active center is denoted as Ni^{δ-}-O_v-Zr³⁺. During the reaction heterolysis of H₂ is expected to generate H^{δ+} at Ni sites and H^{δ-} at Zr-ion sites [40], as observed in H₂-TPD profiles. Meanwhile stearic acid RCOOH can be adsorbed at the oxygen vacancies via its carboxylate group.

The synergistic Ni and ZrO₂ catalyzed hydrodeoxygenation of RCOOH (to aldehyde RCHO) is proposed to proceed by two concerted steps: one involving the attach of H^{δ+} from Ni site, which removes the carboxylate -OH group as water and form acyl intermediate [52], and the other involving the addition of H^{δ-} from the Zr-ion site. As shown in **Scheme 1**, the intermediate aldehyde on the active center can be converted to different products via two parallel pathways: either via hydrogenation of aldehyde C=O to produce alcohol RCH₂OH (**Scheme 1(II)**), or via hydrodecarbonylation to produce alkane RH (**Scheme 1(III)**). As shown in XPS spectra, excess electron density of metal Ni is highest on the iwi-Ni/m-ZrO₂ among three Ni/ZrO₂ catalysts, which leads to the higher capability of the Ni^{δ-}-O_v-Zr³⁺ active sites for the heterolysis of H₂ as reported in the literature [41,42,53]. Thus the higher selectivity (93.5%) to 1-octadecanol RCH₂OH (via the hydrogenation of aldehyde RCHO) of the iwi-Ni/m-ZrO₂ catalyst than that of pc-Ni/t-ZrO₂ (40.03%) or pfc-Ni/t-ZrO₂ (36.89%) catalysts can be attributed to the highest density of the H^{δ+}-Ni^{δ-}-O_v-Zr³⁺-H^{δ-} active species on the iwi-Ni/m-ZrO₂ catalyst. In contrast, the conversion of the aldehyde intermediate RHCO on pfc-Ni/t-ZrO₂ proceeds mainly via cleavage of C-CHO (decarbonylation). Since the C-C scission needs H atoms [53], the high selectivity (57.18%) to alkane n-C₁₇ measured for the pfc-Ni/t-ZrO₂ catalyst is related to the high capability of Ni active sites for the homolytic cleavage of H₂ (see **Scheme 1(III)**). This is consistent with the electron density of Ni, i.e. pfc-Ni/t-ZrO₂ < pc-Ni/t-ZrO₂ < iwi-Ni/m-ZrO₂.

Therefore, we propose that for the iwi-Ni/m-ZrO₂ catalyst the Ni^{δ-}-O_v-Zr³⁺ active sites are responsible for the heterolysis of H₂ to form H^{δ+}-Ni^{δ-}-O_v-Zr³⁺-H^{δ-} species. These species are active for both hydrodeoxygenation of RCOOH to aldehyde RCHO and subsequent

hydrogenation of aldehyde to produce alcohol RCH₂OH. For pc-Ni/t-ZrO₂ or pfc-Ni/t-ZrO₂ catalysts, the capability of Ni^{δ-}-O_v-Zr³⁺ sites for the heterolytic cleavage of H₂ is lower than that of the iwi-Ni/m-ZrO₂ catalyst, as shown in H₂-TPD (lack of the 887 K peak) and XPS spectra (higher binding energy of Ni 2p). They are not only able to catalyze the hydrodeoxygenation of RCOOH to aldehyde RCHO but also active for homolysis of H₂ for the C-C scission to produce alkane RH. This explains the high selectivity to n-heptadecane over t-ZrO₂ supported catalysts.

3.5. Discussion

In this contribution, three Ni/ZrO₂ catalysts were synthesized through incipient-wetness impregnation (iwi), positive co-precipitation (pc) and parallel flow co-precipitation (pfc) methods. The resultant catalysts have two ZrO₂ crystal phases, namely monoclinic phase and tetragonal phase. The presence of tetragonal phase in catalysts prepared by co-precipitation methods indicates that the incorporation of Ni²⁺ ions in the lattice of ZrO₂ can stabilize the tetragonal phase by compensating for the negative charge of oxygen vacancies [25]. This implies the interaction of NiO with ZrO₂ in pc- and pfc-Ni/t-ZrO₂ catalysts should be stronger than that in the iwi-Ni/m-ZrO₂ catalyst. As a proof, the reduction temperature of NiO particles in the three catalysts follows the order: iwi-Ni/m-ZrO₂ < pc-Ni/t-ZrO₂ < pfc-Ni/t-ZrO₂, as shown in H₂-TPR (Fig. S1). During the reduction, hydrogen which is dissociatively adsorbed on the Ni metals may spillover to the ZrO₂ support, reacting with Zr-OH and forming water that then desorbs from the surface with the formation of more oxygen vacancies. This requires more Ni²⁺ ions to compensate for the newly formed oxygen vacancies in pc- and pfc-Ni/t-ZrO₂ catalysts, whereas no such requirement is need for iwi-Ni/m-ZrO₂, thus lower reducibility is measured over the catalysts prepared by co-precipitation methods (Table 1).

After the reduction, the crystallinity of the tetragonal phase of pc- and pfc-Ni/t-ZrO₂ catalysts becomes better (Fig. 1(B)), suggesting the formation of more oxygen vacancies and more Ni²⁺ ions are utilized for catalyst stabilization. However, the electrons trapped in the oxygen vacancies are stabilized and localized, and the possibility of electron transfer to Ni metals at interface is limited. XPS results give us the same picture about this metal-support interaction (Fig. 4). Besides the higher intensity at ~854 eV corresponding to more Ni²⁺ ions on pc- and pfc-Ni/t-ZrO₂ catalysts, the less electron-rich of metal Ni (~852.1 eV) than that (851.6 eV) on the iwi-Ni/m-ZrO₂ catalyst corroborates the fact that the electrons in the oxygen vacancies of pc- and pfc-Ni/t-ZrO₂ catalysts are less active and mobile. Since the Ni 2p BE values for pc- and pfc-Ni/t-ZrO₂ catalysts are lower than that of bulk metal Ni (852.7 eV), some limited electron transfer may occur and generate a finite number of Ni^{δ-}-O_v-Zr³⁺ sites.

This electron transfer is significantly facilitated on the iwi-Ni/m-ZrO₂ catalyst due to the presence of more oxygen vacancies evidenced by calculating the atomic ratio of O_v/Zr in XPS spectra, as a result more Ni^{δ-}-O_v-Zr³⁺ sites are produced and also reflected in the in situ FTIR spectra of CO adsorption. The electron-enrichment of metal Ni (Ni^{δ-}) renders the catalyst favorable for heterolysis of H₂, and the H anions (H^{δ-}) generated can be stabilized by the Zr³⁺ ions (as shown the 887 K peak in H₂-TPD), forming H^{δ+}-Ni^{δ-}-O_v-Zr³⁺-H^{δ-} species for subsequent hydrogenation reactions.

As illustrated in **Scheme 1**, these H^{δ+}-Ni^{δ-}-O_v-Zr³⁺-H^{δ-} species are active in the hydrodeoxygenation of fatty acid RCOOH to aldehyde RCHO (the rate-determine step) [8]. To shed light on the role of these active species, we calculated the TOFs of the three studied catalysts and attempted to compare with other catalytic systems reported in the literature (Table S2). The TOF value of the iwi-Ni/m-ZrO₂ catalyst is about 9 times than those of pc- and pfc-Ni/t-ZrO₂ catalysts (entries 1–3 in Table S2), suggesting higher amount of these species on the iwi-Ni/m-ZrO₂ catalyst, in good agreement with our characterization results. As for the selectivity of the three catalysts, the alcohol RCH₂OH

produced by subsequent hydrogenation of aldehyde is considered in equilibrium with the aldehyde, the fast hydrogenation of aldehyde will shift the equilibrium towards alcohol. It is known H anions are very active species towards the hydrogenation of polarized C=O band [54], and the iwi-Ni/m-ZrO₂ catalyst possesses the highest amount of H anions in the form of H^{δ+}-Ni^{δ-}-O_v-Zr³⁺-H^{δ-} species, thus the equilibrium is shifted towards the alcohol on the iwi-Ni/m-ZrO₂ catalyst. On the other hand, the decarbonylation of aldehyde (via C–C band cleavage) is suppressed, because it requires the presence of H atoms generated on electroneutral Ni metal. Under this circumstance, the hydrogenation of RCOOH to alcohol is greatly promoted, while the decarbonylation of aldehyde is suppressed on the iwi-Ni/m-ZrO₂ catalyst. On the contrary, the decarbonylation of aldehyde more likely occur over pc- and pfc-Ni/t-ZrO₂ catalysts where Ni metal is more electroneutral. Moreover, it was reported that Ni²⁺ ions are active for decarbonylation [10], considering our pc- and pfc-Ni/t-ZrO₂ catalysts have approximately 4 wt.% Ni²⁺ ions (calculated from the reducibility in Table 1), the possibility for decarbonylation is higher than that on the iwi-Ni/m-ZrO₂ catalyst. Therefore, the selectivity towards alcohol is much higher on the iwi-Ni/m-ZrO₂ catalyst (93.5%) than on pc-Ni/t-ZrO₂ (40.03%) and pfc-Ni/t-ZrO₂ (36.89%) catalysts.

Comparing the TOFs of our catalysts with other catalysts reported (Table S2), it seems that no correlation between the selectivity with TOFs can be observed, neither on Ni-based (Fig. S6) nor noble-metal-based catalysts (Fig. S7). This is because physicochemical properties of catalysts (especially acidity and basicity), catalyst preparation methods, and reaction conditions all have influence on the selectivity of catalysts [8]. The catalytic performance should be compared after considering all these influential factors before any conclusion is made. In this work, the metal particle size effect and the support acidity and basicity effects are excluded, which allows us to compare the three Ni/ZrO₂ catalysts under identical reaction conditions and attribute unequivocally the different selectivities to the electronic effect of catalysts.

During the prolonged reaction, the oxygen vacancies on the ZrO₂ support are gradually supplemented by the adsorption of formed oxygenates (C₁₈ aldehyde and/or 1-octadecanol). Fortunately, the consumption of oxygen vacancies can be alleviated by the presence of excess H₂, for instance 5 MPa H₂, and up to 62.91% S_{ODL} at near complete conversion (98.33%) can be obtained. This leads to the yield of 1-octadecanol (61.86%) which is the highest reported so far for additive-free monometallic Ni catalysts. From the environmental and economic point of views, this contribution not only addresses the environmental concerns regarding the use of commercial Cu-Cr catalysts, but also reduces the operation cost by utilizing lower reaction temperature and hydrogen pressure (240 °C and 4 MPa) than those (250–350 °C and 10–20 MPa) for fatty alcohol production [55,56].

4. Conclusions

Three Ni/ZrO₂ catalysts with various degrees of oxygen deficiency in ZrO₂ support were synthesized, so that the electron density of nickel in the reduced Ni/ZrO₂ catalysts could be tuned, which would lead to different selectivities in hydrogenation of fatty acids (FA) to fuel-like alkanes or fatty alcohols. Charge transfer from the ZrO₂ support to metallic Ni was found to take place on all the three catalysts, depending on the concentration of oxygen defects. The electron density of metal Ni on the iwi-Ni/ZrO₂ sample was higher than that of the t-ZrO₂ supported Ni metals, due to the higher negative charge density accumulated at the oxygen defects on the m-ZrO₂ surface as compared to t-ZrO₂. The Ni sites at the perimeter of oxygen-deficient ZrO₂ (Ni^{δ-}-O_v-Zr³⁺) are considered to play role as the active center for FA transformation. The negatively charged metal Ni promotes the heterolysis of H₂ and the subsequent hydrogenation of adsorbed FA to aldehyde intermediate. On m-ZrO₂ metallic Ni with higher electron density further catalyzes the hydrogenation of the aldehyde to 1-octadecanol, while on t-ZrO₂ Ni metals with lower excess electron density are in more favor of the C–C

bond cleavage (than the hydrogenation of C=O) of the aldehyde intermediate to produce n-heptadecane.

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Appendix A. Supplementary data

Supplementary material related to this article can be found, in the online version, at doi:<https://doi.org/10.1016/j.apcatb.2019.04.043>.

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